

Filter elements

Type 4., according to Rexroth standard

RE 51519

Edition: 2019-12

Replaces: 2014-08



- ▶ Nominal size 0006 ... 0020
- ▶ Differential pressure 30 bar
- ▶ Filter rating from 1 μm
- ▶ For inline filters 20 L

Features

- ▶ Filter media made of glass fiber material, filter paper and wire mesh for various fields of application. Information on filter material configuration is available in RE 51548
- ▶ Cleanable wire mesh filter media
- ▶ Attainable oil cleanliness class of up to ISO 10/6/4 (ISO 4406)
- ▶ High dirt holding capacity and filtration performance due to multi-layer glass fiber technology and simultaneous low initial differential pressure
- ▶ Extended product range for non-mineral oil-based fluids
- ▶ Filter elements with high differential pressure stability

Contents

Features	1
Ordering code filter element	2
Filter design	3
Product description	4
Technical data	5
Assembly, commissioning, maintenance	6
Environment and recycling	6
Directives and standardization	7
Intended use	8
Improper use	8

Ordering code**Filter element for inline filter 20 L**

01	02	03	04	05	06	07
4.			-	A		-

Design

01	Filter element (for the admissible temperature ranges, refer to chapter "Technical data")	4.
----	---	----

Size

02	according to Rexroth standard	06 10 20
----	-------------------------------	----------------

Filter rating in µm

03	Nominal	Stainless steel wire mesh G, cleanable	G10 G25 G40 G60 G100 G200 G500 G800
		Paper P, not reusable, not cleanable Not available in combination with stainless steel material	P10 P25
	Absolute (ISO 16889)	Glass fiber material H...XL, not reusable, not cleanable Only available in combination with stainless steel material	H3XL H6XL H10XL H20XL
		Glass fiber material PWR... Generation 5, not reusable, not cleanable Not available in combination with stainless steel material	PWR1 PWR3 PWR6 PWR10 PWR20

Differential pressure

04	max. admissible differential pressure of the filter element	30 bar [435 psi]	A
----	---	------------------	---

Element design

05	Adhesive	Standard adhesive	0
		Special adhesive, improved temperature and media resistance Only configurable in connection with FKM seal	H
Material	Standard material	0	
	Stainless steel, subject to limitations (cover always made of polyamide) Only configurable in connection with special adhesive and FKM seal	V	

Bypass valve

06	without	0
----	---------	---

Seal

07	NBR	M
	FKM	V

Further filter ratings and seal materials are available on request.

More detailed information on Rexroth filter material configurations is available in RE 51548.

Filter design

Easy selection of the filter size is made possible by the FilterSelect online tool. The filter can be designed using the operating pressure, flow and fluid system parameters. The required filter rating is based on the application, the sensitivity to contamination of the components and the environmental conditions.

The program leads you through the menu on a step-by-step basis.

A documentation of the filter selection can finally be created in the form of a PDF file. This file contains the entered parameters, the designed filter with material number including spare parts, and the pressure loss curves.

Link FilterSelect:

<http://filterselect.boschrexroth.com/rexfilter/>

Other languages can be selected using the page navigation.

Home Language About us Legal notice www.bosch.com

Rexroth
Bosch Group

www.boschrexroth.com

Contact

Bosch Rexroth FilterSelect

standard search

application: hydraulics for industrial use and applications with lubricating oil

Product category: please select

type: please select

pressure range: please select

filter material: please select

fineness: please select

volume flow rate: [] [l/min]

viscosity:
* = working point

kin viscosity 1: 32 [mm²/s]

search via type of medium full-text search medium

temp 1: [] [°C] [] [°F] kin viscosity 1: [] [mm²/s]

dyn. Viscosity 1: [] [cP] density 1: [] [kg/dm³] kin viscosity 1: [] [mm²/s]

collapse pressure resistance according to ISO 2941: 30 bar

Start search

Product description

The filter element is the main building block of industrial filters. It is in the filter element where the actual filtration takes place.

According to the large range of different housing designs and sizes, there is also a large number of different sizes and designs of inserted filter elements.

The main filter variables, such as retention capacity, dirt holding capacity and pressure loss are determined by the filter elements construction and the filter media used.

Further information on the characteristic values and filter media is available in RE 51548.

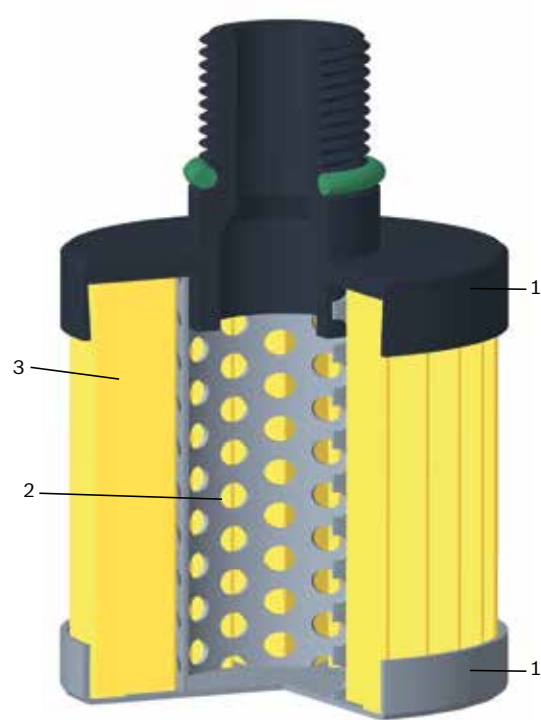
Rexroth filter elements are used for filtration of hydraulic fluids, lubricants or filtration of industrial fluids and gases, depending on the series.

The filtration is usually realized from the outside to the inside. The fluid or gas must flow from the dirt side through the filter element into the clean side.

However, in some applications the filtration is also realized from the inside to the outside of the filter element.

In general, Rexroth filter elements consist of a combination of star-like, pleated filter media (3) called filter element mat. The filter element mat is laid around a perforated support tube (2) which gives the set-up the required stability to withstand high pressure differentials.

The filter element mat laid around the support tube is glued to the joint and the two end disks (1) and therefore sealed between the dirt and the clean side. Sealing between the filter element and the filter housing is effectively done by means of seals at the receptacle.



Technical data

(for applications outside these values, please consult us!)

General			
Storage conditions	- Seal NBR	°C [°F]	-40 ... +65 [-40... +149]; max. relative air humidity 65%
	- Seal FKM	°C [°F]	-20 ... +65 [-4... +149]; max. relative air humidity 65%
Material	- Cover of the filter element		Polyamide
	- Base of the filter element		Galvanized steel
	- Support tube of the filter element		Galvanized steel
	- Seals		NBR or FKM

Hydraulic		
Filtration direction		from the outside to the inside
Maximum differential pressure	bar [psi]	30 [435]

Admissible operating temperature range, depending on material combination

		Operating temperature range °C [°F]	
Filter material configuration	Code letter	Sealing material NBR "M" Adhesive (standard) "O" Material (standard) "O"	Sealing material (FKM) "V" Adhesive (standard) "O" Material (standard) "O"
Stainless steel wire mesh	G...	-40 ... +100 [-40 ... +212]	-20 ... +100 [-4 ... +212]
Glass fiber material H...XL	H...XL	-40 ... +100 [-40 ... +212]	-20 ... +100 [-4 ... +212]
Glass fiber material PWR...	PWR...	-40 ... +100 [-40 ... +212]	-20 ... +100 [-4 ... +212]
Filter paper	P...	-40 ... +100 [-40 ... +212]	-20 ... +100 [-4 ... +212]

Compatibility with permitted hydraulic fluids

Hydraulic fluid	Classification	Suitable sealing materials	Suitable adhesive	Suitable material	Standards	
Mineral oil	HLP	NBR	Standard	Standard	DIN 51524	
Bio-degradable	- insoluble in water	HETG			NBR	VDMA 24568
		HEES			FKM	VDMA 24568
	- soluble in water	HEPG			FKM	VDMA 24317
Flame-resistant	- water-free	HFDU, HFDR	FKM	Stainless steel	DIN 24320	
	- containing water	HFAS	NBR		VDMA 24317	
		HFAE	NBR			
	HFC	NBR				

Important information on hydraulic fluids!

- For further information and data on the use of other hydraulic fluids, please refer to data sheet 90220 or contact us!
- **Flame-resistant - containing water:** due to possible chemical reactions with materials or surface coatings of machine and system components, the service life with these hydraulic fluids may be less than expected.

- Filter materials made of filter paper P may not be used, filter elements with glass fiber filter material are to be used instead.
- **Bio-degradable:** If filter materials made of filter paper are used, the filter life may be shorter than expected due to material incompatibility of and swelling.

Assembly, commissioning, maintenance

When must the filter element be replaced or cleaned?

As soon as the back pressure or the differential pressure setting of the maintenance indicator has been reached, the red pushbutton of the mechanical/visual maintenance indicator pops out. If an electronic maintenance indicator is provided, an additional electric signal will sound. In this event, the filter element should be replaced or cleaned.

It is not advisable to operate a filter housing without a filter element maintenance indicator.

In the event that the filter housing is not fitted with an indicator, we recommend changing or cleaning the filter elements at least every 6 months.

Filter element exchange

- ▶ Switch off the system and discharge the filter on the pressure side.

Detailed instructions with regard to the filter element exchange can be found in the data sheet of the relevant filter series.

Environment and recycling

- ▶ The used filter element has to be disposed of according to the country-specific legal regulations for environmental protection.

WARNING!

- ▶ Filters are containers under pressure. Before opening the filter housing, check whether the system pressure in the filter has been decreased to ambient pressure. Only then may the filter housing be opened for maintenance.
- ▶ Filter elements must be unpacked outside ATEX zones

Notice:

- ▶ Due to the high viscosity at cold start conditions, the pre-set signal value of the visual maintenance indicator may be exceeded at start-up. Once the operating temperature has been reached, the mechanical/visual indicator can be reset manually. The electrical signal will reset once the operating temperature has been reached.
- ▶ If the maintenance indicator alarm is disregarded, the disproportional, increasing differential pressure may damage the filter element (collapse).
- ▶ Information on dirt holding capacity characteristic values exclusively refer to the measurement results obtained under laboratory conditions according to ISO 16889. These may deviate from measurements obtained in real applications due to various influencing factors.

It is expected that a higher comparable dirt holding capacity, according to ISO 16889 at a comparable filtration ratio $\beta_{x(c)}$, can be achieved under real operating conditions.

- ▶ Warranty expires in the event that the delivered item is changed by the ordering party or third parties or improperly mounted, installed, maintained, repaired, used or exposed to environmental conditions that do not comply with the installation conditions.
- ▶ Technical characteristic values such as retention rate and dirt holding capacity have been determined at a temperature of 40 °C (+/- 5 °C).

Directives and standardization

Product validation

Rexroth filter elements are tested and quality-monitored according to different ISO test standards:

Filtration performance test (multipass test)	ISO 16889:2008-06
Δp (pressure loss) characteristic curves	ISO 3968:2001-12
Compatibility with hydraulic fluid	ISO 2943:1998-11
Collapse pressure test	ISO 2941:2009-04
Fluid Technology; Hydraulic Filter – Part 2; Assessment Criteria and Requirements	DIN 24550-2:2006-09

The development, manufacture and assembly of Rexroth industrial filters and Rexroth filter elements is carried out within the framework of a certified quality management system in accordance with ISO 9001:2000.

Use in potentially explosive areas according to directive 2014/34/EU (ATEX):

The filter elements are not equipment or components in the sense of directive 2014/34/EU and are not provided with the CE mark.

It has been proven with the ignition risk analysis that these filter elements do not have own ignition sources according to DIN EN ISO 80079-36.

The filter elements can be used for the following potentially explosive atmospheres:

	Zone suitability	
Gas	1	2
Dust	21	22

WARNING!

- ▶ For use of the filter elements in potentially explosive areas, ATEX suitability of the complete filter assembly is an imperative requirement.
 - ▶ Conductivity of the medium: at least 300 pS/m
 - ▶ During filter element exchange, the packaging material is to be removed from the replacement element
- outside the potentially explosive atmosphere.
- ▶ Maintenance to be conducted only by specialists, as per the instruction by the machine end-user according to DIRECTIVE 1999/92/EC appendix II, section 1.1

Intended use

The filter elements serve as components as per the EC Machinery Directive 2006/42/EC in hydraulic machinery for the separation of dirt particles.

The filter elements are to be used under the following boundary conditions and limits:

- ▶ Only in hydraulic systems with fluids of group 2, according to Pressure Equipment Directive 2014/68/EU
- ▶ Only according to the application and environmental conditions in the section "Technical data"
- ▶ Only in compliance with the specified performance limits in the section "Technical data"
- ▶ Only with hydraulic fluids and the intended seals according to the section "Compatibility with hydraulic fluids"
- ▶ Use in potentially explosive atmospheres according to the chapter "Guidelines and standards"
- ▶ Compliance with application and environmental conditions according to the technical data
- ▶ Compliance with the specified performance limits
- ▶ The filter elements are intended exclusively for professional use and not for private use.

Improper use

Any use deviating from the intended use is deemed as improper and thus not admissible.

Improper use of the filter elements includes:

- ▶ Incorrect storage
- ▶ Incorrect transport
- ▶ Lack of cleanliness during storage and assembly
- ▶ Incorrect installation
- ▶ Use of inappropriate/non-admissible hydraulic fluids
- ▶ Exceedance of the specified maximum pressures and load cycles
- ▶ Operation outside the approved temperature range
- ▶ Installation and operation in inadmissible device group and category

Bosch Rexroth AG does not assume any liability for damage caused by improper use. The user assumes all risks involved with improper use.

Bosch Rexroth AG
Ketsch plant
Hardtwaldstr. 43
68775 Ketsch, Germany
Phone +49 (0) 62 02/603-0
filter-support@boschrexroth.de
www.boschrexroth.de

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth AG. It may not be reproduced or given to third parties without consent of Bosch Rexroth AG. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.