

Proportional pressure relief valve, direct operated, increasing characteristic curve

RE 18139-04/06.12 1/14
Replaces: 11.11

Type KBPS.8A (High Performance)

Component size 8
Component series A
Maximum operating pressure 420 bar
Maximum flow 2 l/min



H7071

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Features

- Cartridge valve
 - Mounting cavity R/T-8A
 - Direct operated proportional valve for limiting a system pressure
 - Suitable for mobile and industrial applications
 - Operation by means of proportional solenoid with central thread and detachable coil
 - Fine adjustment of the command value pressure characteristic curve possible from the outside at the control electronics
 - In case of power failure, minimum set pressure
- | Control electronics: | Data sheet |
|--|------------|
| • Plug-in proportional amplifier
type VT-SSPA1... | 30116 |
| • Analog amplifier type RA... | 95230 |
| • BODAS controller type RC... | 95200 |

Information on available spare parts:
www.boschrexroth.com/spc

Ordering code

KBPS		8	A	A / H	C			V	*
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Proportional pressure relief valve, direct operated (pilot control valve)

Pressure rating

up to 30 bar	= B
up to 50 bar	= C
up to 100 bar	= F
up to 150 bar	= H
up to 210 bar	= L
up to 250 bar	= N
up to 315 bar	= P
up to 350 bar	= R
up to 420 bar	= T

Component size 8 = 8

Minimum pressure with command value = 0 = A

Component series = A

High Performance and mounting cavity R/T-8A = H
(see page 13)

Proportional solenoid, wet-pin = C

Further details in the plain text

no code = Standard
-8 = Coil 800 mA
 (see page 5)

Seal material

V = FKM seals
 Attention!
 Observe compatibility of the seals with the hydraulic fluid used!

Electrical connection ¹⁾

K4 = Without mating connector, with connector according to DIN EN 175301-803

K40 = Without mating connector, with connector DT 04-2PA (Deutsch plug)

C4 = Without mating connector, with connector AMP Junior-Timer

Supply voltage

G12 = Control electronics 12 V DC

G24 = Control electronics 24 V DC

¹⁾ Mating connectors, separate order, see data sheet 08006.

Preferred types

Type	Material number
KBPSC8AA/HCG24K4V	R901049804
KBPSF8AA/HCG24K4V	R901049817
KBPSL8AA/HCG24K4V	R901027408
KBPSN8AA/HCG24K4V	R901049877
KBPSP8AA/HCG24K4V	R901047007
KBPSR8AA/HCG24K4V	R901049860
KBPST8AA/HCG24K40V	R901045871
KBPSL8AA/HCG24K4V-8	R901053398
KBPSP8AA/HCG24C4V-8	R901132980
KBPSR8AA/HCG24C4V-8	R901128882

Function, section, symbol

General

Valves of type KBPS.8A are direct operated proportional pressure relief valves (pilot control valves) in seat design and are used to limit a system pressure. They basically comprise of the pulse tube (3), the solenoid coil (4), the valve seat (5) and the valve poppet (6).

With command value 0 or in case of power failure, the minimum pressure is set. Operation by means of a proportional solenoid with central thread and detachable coil. The solenoid's interior is connected to the main port ② and filled with hydraulic fluid. Depending on the electric command value, these valves can be used to continuously set the system pressure to be limited.

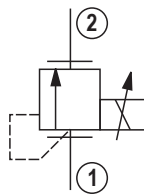
Basic principle

For the setting of the system pressure, a command value is specified at the control electronics. Depending on the command value, the electronics necessary for operation actuate the solenoid with electric current. The proportional solenoid converts the electric current into mechanical force that acts on the valve poppet (6) via the armature plunger. The valve poppet (6) pushes onto the valve seat (5) and blocks the connection between main port ① and ②. If the hydraulic force on the valve poppet (6) corresponds to the solenoid force, the valve controls the set pressure by lifting the valve poppet (6) off the valve seat (5) and thus enabling hydraulic fluid flow from main port ① to ②. If the command value is zero, the minimum pressure is set.

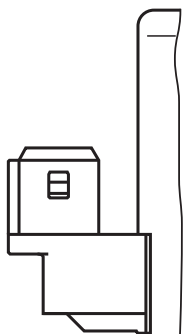
Notice!

Occurring tank pressures (main port ②) are added up to the set values in the main port ①.

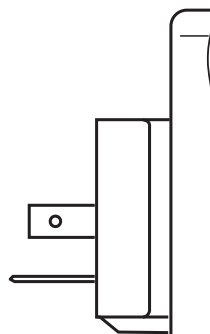
Symbol



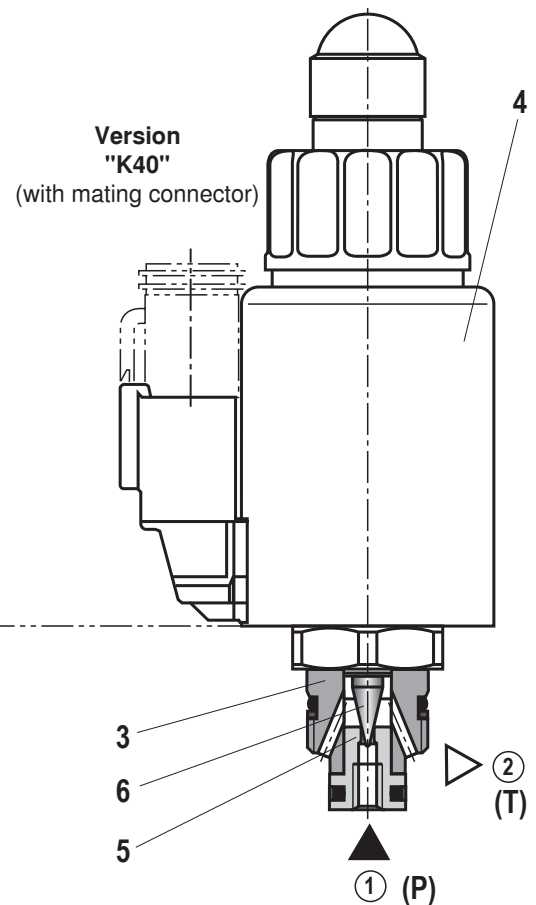
Version
"C4"



Version
"K4"



Version
"K40"
(with mating connector)



Technical data (For applications outside these parameters, please consult us!)

general		
Weight	kg	0.45
Installation position		Any - if it is ensured that no air can collect upstream the valve. Otherwise, we recommend suspended installation of the valve.
Ambient temperature range	°C	-20 to +120
Storage temperature range	°C	-20 to +80

Environmental audits:

Vibration test according to DIN EN 60068-2 / IEC 60068-2 / 2 axes (X/Z)		
DIN EN 60068-2-6: 05/96	Vibrations, sine-shaped	10 cycles (5 Hz to 2000 Hz back to 5 Hz) with logarithmic frequency changing speed of 1 octave/min, 5 to 57 Hz, amplitude 1.5 mm (p-p), 57 to 2000 Hz, amplitude 10 g
IEC 60068-2-64: 05/93	Vibrations (random) and broadband noise	20 to 2000 Hz, amplitude 0.05 g ² /Hz (10 g RMS/30 g peak), testing time 30 min
DIN EN 60068-2-27: 03/95	Shocking	Half sine 15 g / 11 ms, 3 x in positive, 3 x in negative direction (a total of 6 individual shocks)
DIN EN 60068-2-29: 03/95	Bump test	Half sine 25 g / 6 ms, 1000 x in positive, 1000 x in negative direction (a total of 2000 individual shocks)

Indication per axis

Climatic test according to EN 60068-2 / IEC 60068-2 (environmental test):		
DIN EN 60068-2-1: 03/95	Storage temperature	-40 °C, duration 16 h
DIN EN 60068-2-2: 08/94		+110 °C, duration 16 h
DIN EN 60068-2-1: 03/95	Cold test	2 cycles -25 °C, duration 2 h
DIN EN 60068-2-2: 08/94	Dry heating test	2 cycles +120 °C, duration 2 h
IEC 60068-2-30: 1985	Humid heat, cyclic	Variant 2/ +25 °C to +55 °C 93 % to 97 % relative humidity, 2 cycles à 24 h

Salt spray test: 720 h according to DIN 50021

→ Coating generally not necessary. If paint is applied nevertheless, the reduced heat dissipation capacity is to be observed.

hydraulic

Maximum operating pressure ¹⁾ (Main port ①)	bar	420
Maximum admissible return flow pressure (main port ②)	bar	210
Maximum set pressure ²⁾		See command value pressure characteristic curves page 6
Minimum set pressure with command value 0		See characteristic curves page 8 and 9
Maximum flow	l/min	2 (see characteristic curves page 6 and 7)
Hydraulic fluid		See page 5
Hydraulic fluid temperature range	°C	-20 to +80
Viscosity range	mm ² /s	15 to 380
Maximum permitted degree of contamination of the hydraulic fluid - cleanliness class according to ISO 4406 (c)		Class 20/18/15 ³⁾

¹⁾ **Attention!** The maximum operating pressure is the total of set pressure and return flow pressure!

²⁾ If the valve is installed in a mounting cavity made of non-magnetically conductive material, the maximum set pressure is < 3 % lower.

Attention! The valves are set in the factory. In case of subsequent adjustment, the warranty will become invalid!

³⁾ The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the service life of the components.

For the selection of the filters see www.boschrexroth.com/filter.

Technical data (For applications outside these parameters, please consult us!)**hydraulic**

Hysteresis ⁴⁾		< 5 % of the max. set pressure
Range of inversion ⁴⁾		< 0.5 % of the max. set pressure
Response sensitivity ⁴⁾		< 0.5 % of the max. set pressure
Manufacturing tolerance of the command value pressure characteristic curve	– Command value 100 %	< 5 % of the max. set pressure
	– Command value 0	< 2 % of the max. set pressure
Step response ($T_u + T_d$) 0 → 100 % and/or 100 % → 0	ms	70 (depending on the system)

Hydraulic fluid	Classification	Suitable sealing materials	Standards
Mineral oils and related hydrocarbons	HL, HLP, HLPD, HVLP, HVLPD	FKM	DIN 51524
Environmentally compatible	– Insoluble in water	HEES	ISO 15380
	– Soluble in water	HEPR	
Flame-resistant	– Water-free	HEPG	ISO 15380
	– Water-containing	HFDU, HFDR	ISO 12922
		HFAS	ISO 12922

**Important information on hydraulic fluids!**

- For more information and data on the use of other hydraulic fluids refer to data sheet 90220 or contact us!
- There may be limitations regarding the technical valve data (temperature, pressure range, service life, maintenance intervals, etc.)!
- The flash point of the process and operating medium used must be 40 K higher than the maximum solenoid surface temperature.

- **Flame-resistant - containing water:** Maximum pressure differential per control edge 175 bar, otherwise, increased cavitation erosion!
Tank pre-loading < 1 bar or > 20 % of the pressure differential. The pressure peaks should not exceed the maximum operating pressures!
- **Environmentally compatible:** When using environmentally compatible hydraulic fluids that are simultaneously zinc-soluble, zinc may accumulate in the medium (700 mg zinc per pole tube).

electric

Supply voltage	V	12 DC	24 DC	"-8" / 24 DC
Maximum control current	mA	1760	1200	800
Coil resistance	– Cold value at 20 °C	Ω	2.3	4.8
	– max. hot value	Ω	3.8	7.9
Switch-on duration	%	100 ⁵⁾		
Maximum coil temperature ⁶⁾	°C	150		
Protection class according to DIN EN 60529	– Version "K4"	IP 65 with mating connector mounted and locked		
	– Version "K40"	IP 69K with mating connector mounted and locked		
	– Version "C4"	IP 66 with mating connector mounted and locked		
		IP 69K with Rexroth mating connector (Material no. R901022127)		
Control electronics (separate order)		<ul style="list-style-type: none"> – Plug-in proportional amplifier type VT-SSPA1..., see data sheet 30116 – Analog amplifier type RA..., see data sheet 95230 – BODAS controller type RC..., see data sheet 95200 		
Design according to VDE 0580				

⁴⁾ Measured with analog amplifier type RA2-1/10, see data sheet 95230

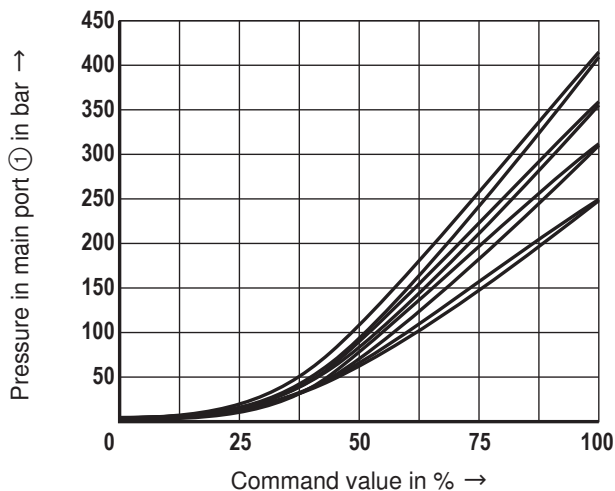
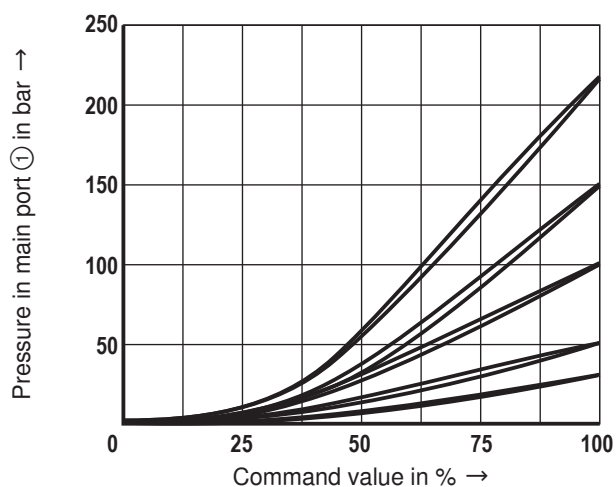
⁵⁾ In case of use more than 2000 m a.s.l., please consult us.

⁶⁾ Due to the surface temperatures of the solenoid coils, the standards ISO 13732-1 and EN 982 need to be adhered to!

In the electrical connection, the protective earthing conductor (PE $\frac{\perp}{\perp}$) must be connected properly.

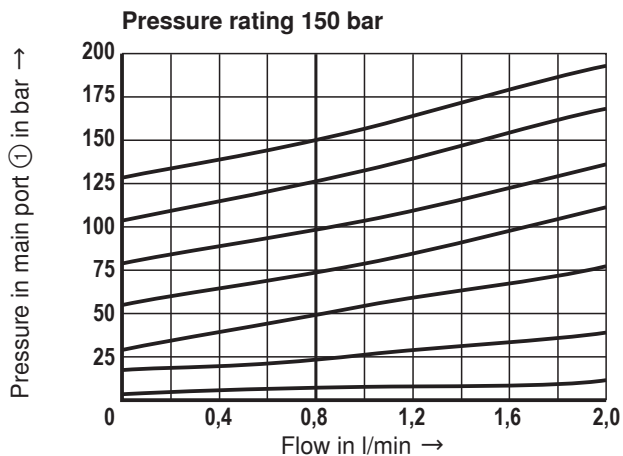
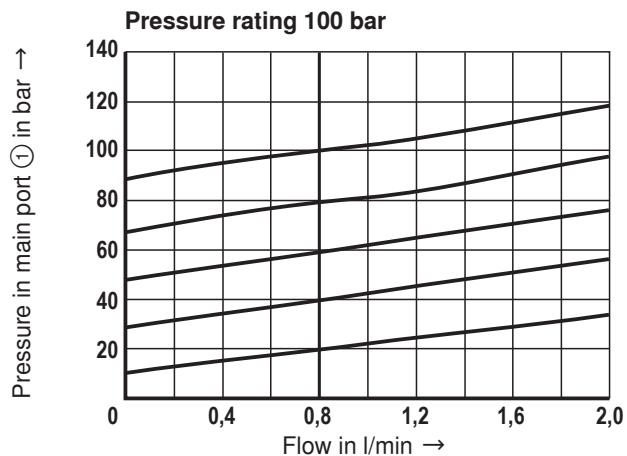
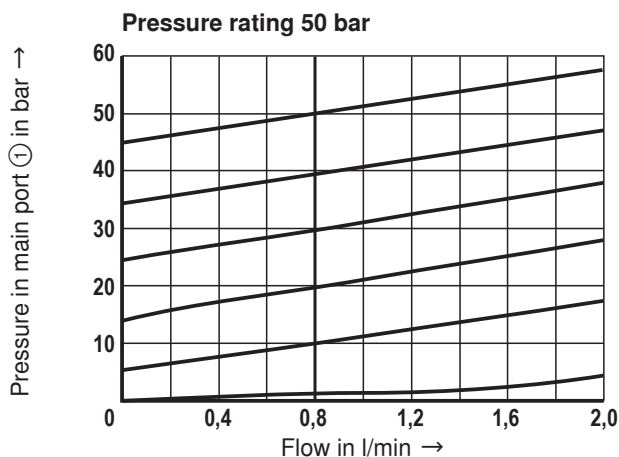
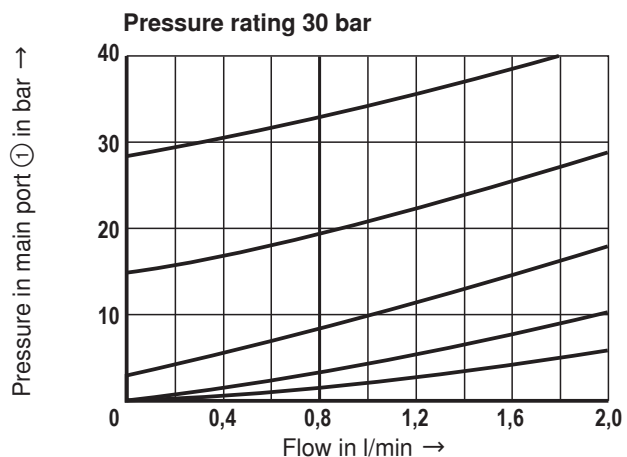
Characteristic curves (measured with HLP46, $\vartheta_{oil} = 40 \text{ }^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$ and 24 V coil)

Pressure in the main port ① depending on the command value. Flow = 0.8 l/min



Pressure in the main port ① depending on the flow.

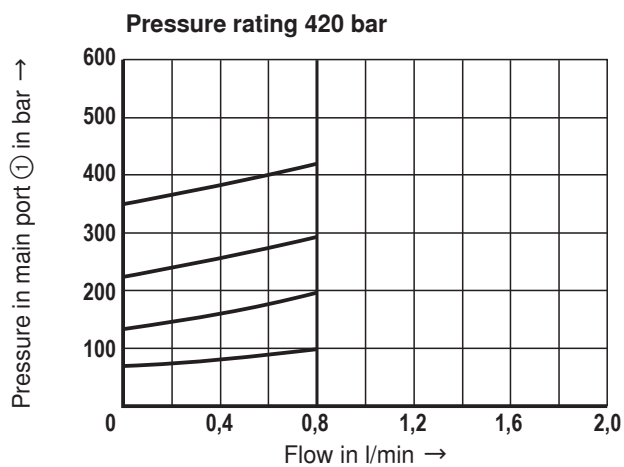
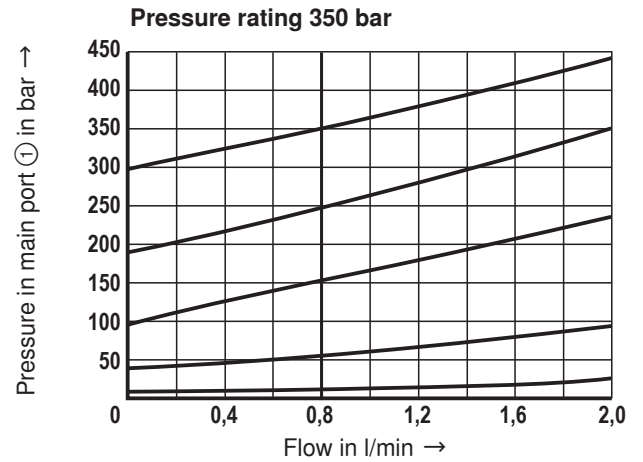
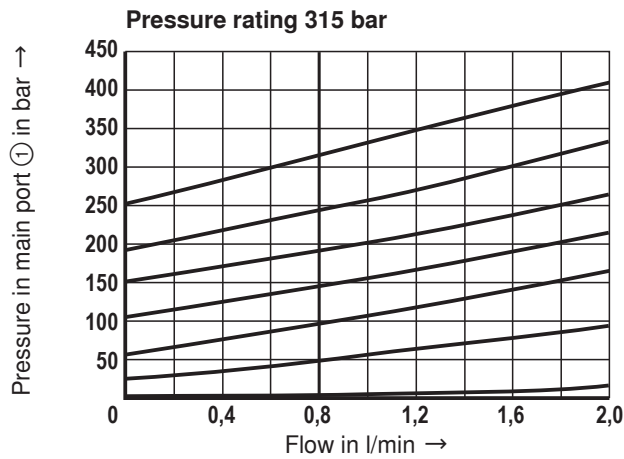
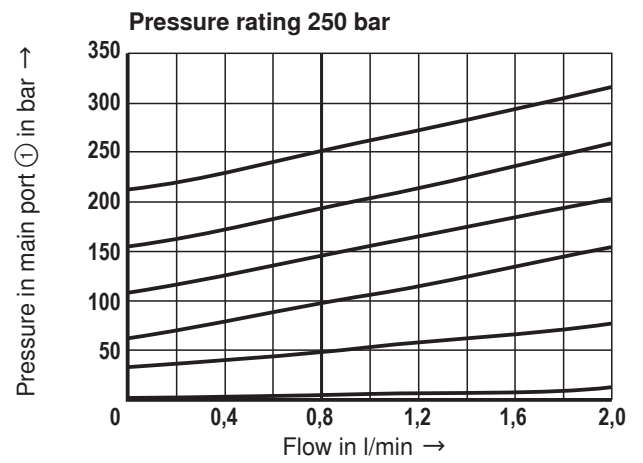
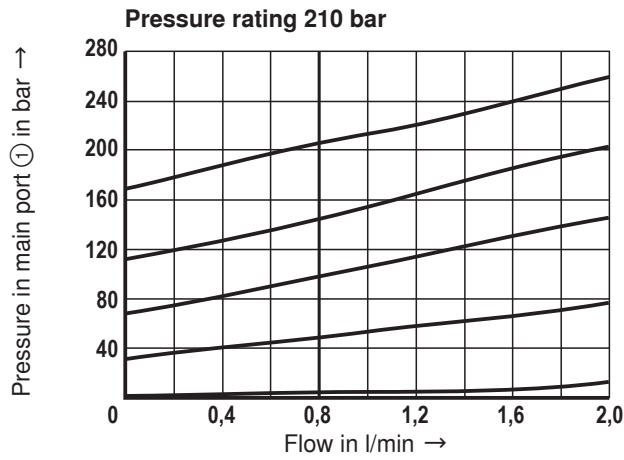
(The characteristic curve was measure without counter pressure in main port ②.)



Characteristic curves (measures with HLP46, $\vartheta_{Oil} = 40 \text{ }^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$ and 24 V coil)

Pressure in the main port ① depending on the flow.

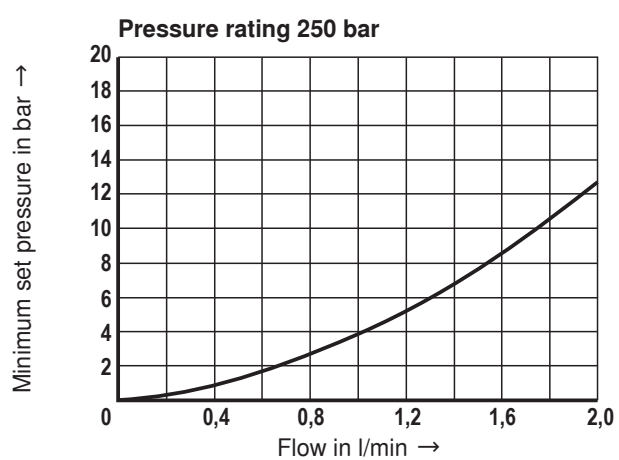
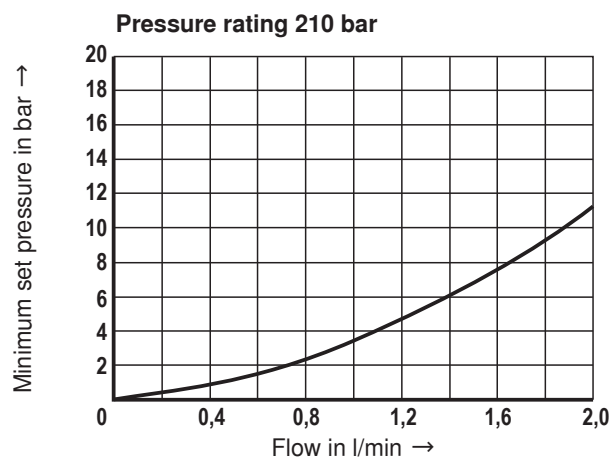
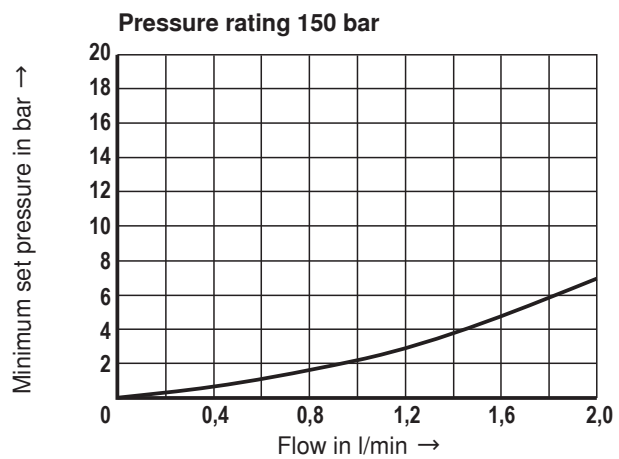
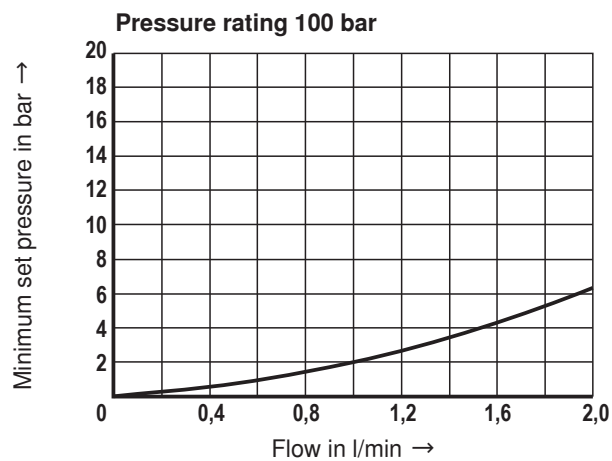
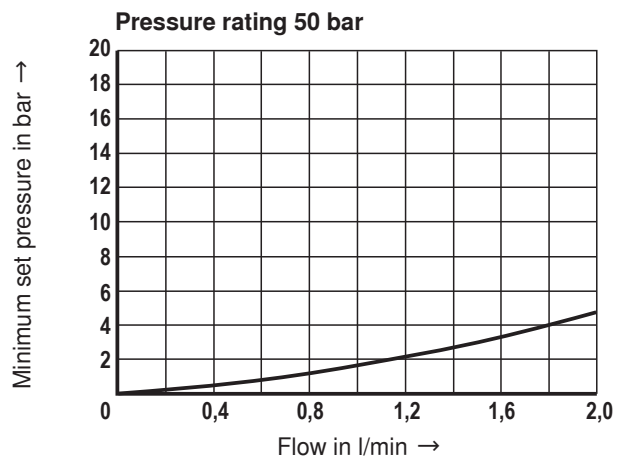
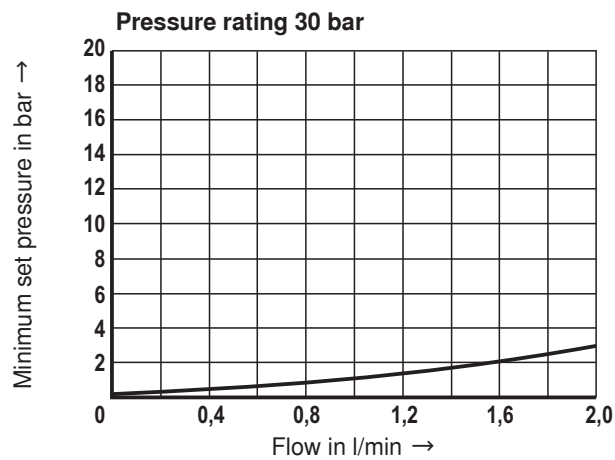
(The characteristic curve was measure without counter pressure in main port ②.)



Characteristic curves (measured with HLP46, $\vartheta_{\text{Oil}} = 40 \text{ }^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$ and 24 V coil)

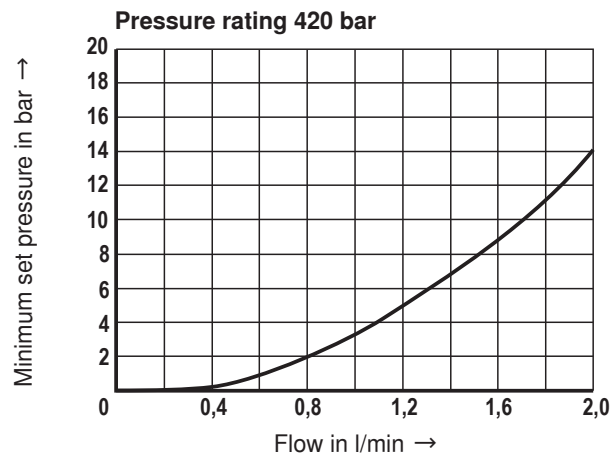
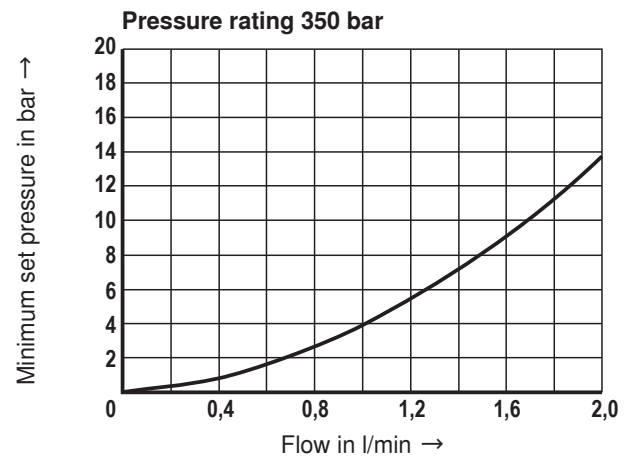
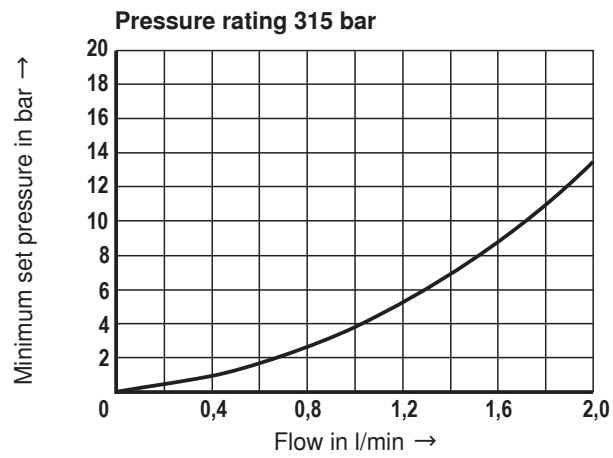
Minimum set pressure in main port ① with command value 0.

(The characteristic curve was measured without counter pressure in main port ②.)



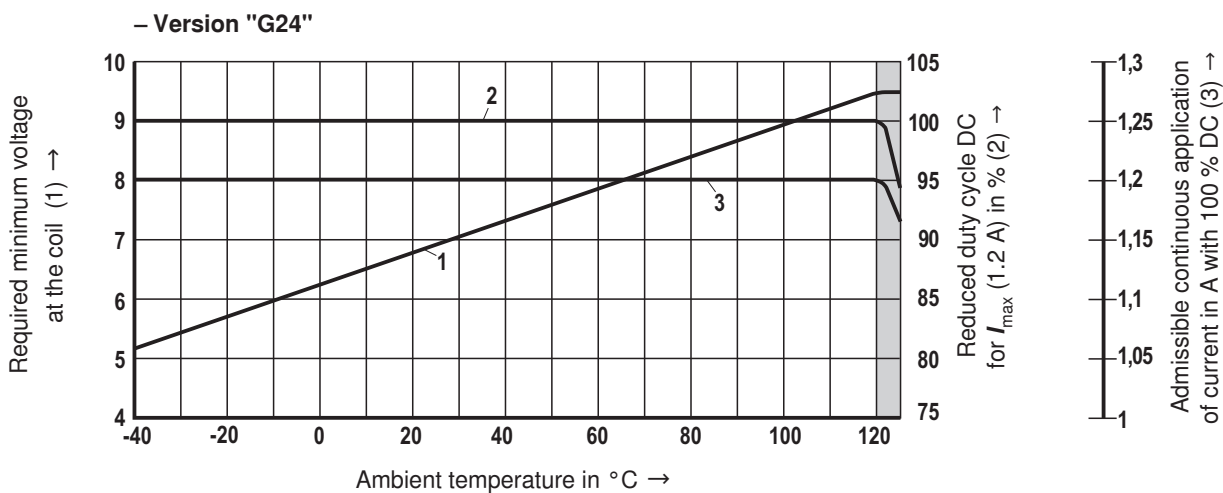
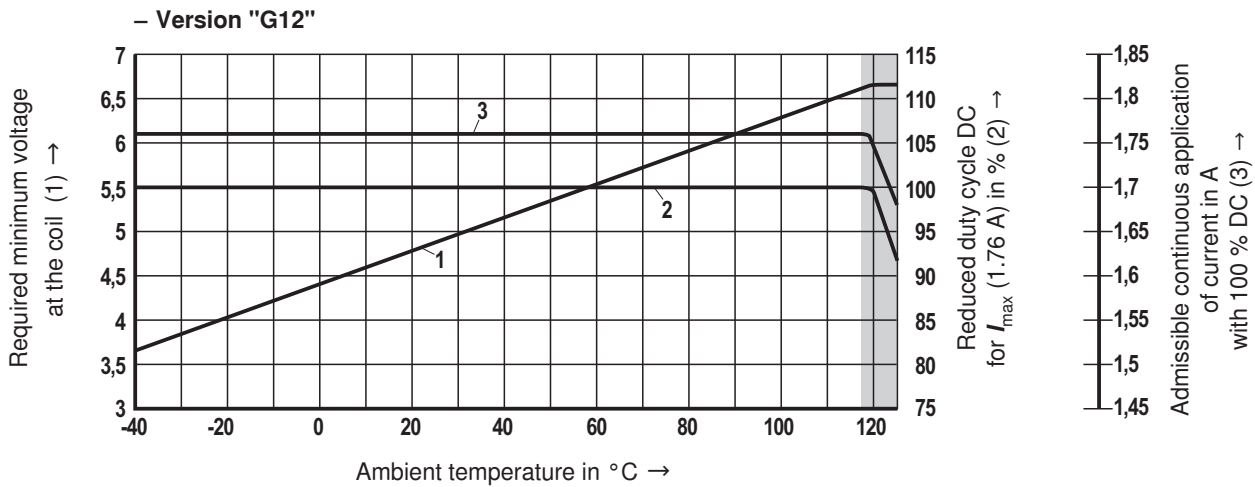
Characteristic curves (measured with HLP46, $\vartheta_{\text{Oil}} = 40 \text{ °C} \pm 5 \text{ °C}$ and 24 V coil)**Minimum set pressure in main port ① with command value 0.**

(The characteristic curve was measured without counter pressure in main port ②.)



Minimum terminal voltage at the coil and relative duty cycle

Admissible working range against the ambient temperature



▒ Limited valve performance

👉 Notice!

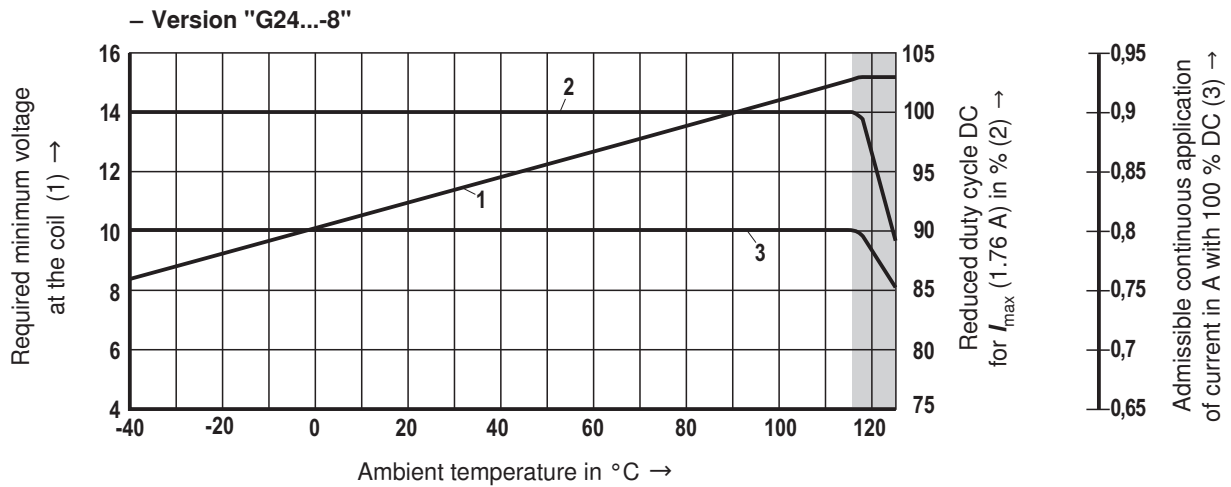
The characteristic curves have been determined for coils with valve with medium test block size (80 x 80 x 80 mm), without flow in calm air.

Depending on the installation conditions (block size, flow, air circulation, etc.) there may be a better heat dissipation. Thus, the area of application is broadened.

In single cases, more unfavorable conditions may lead to limitations of the area of application.

Minimum terminal voltage at the coil and relative duty cycle

Admissible working range against the ambient temperature



 Limited valve performance

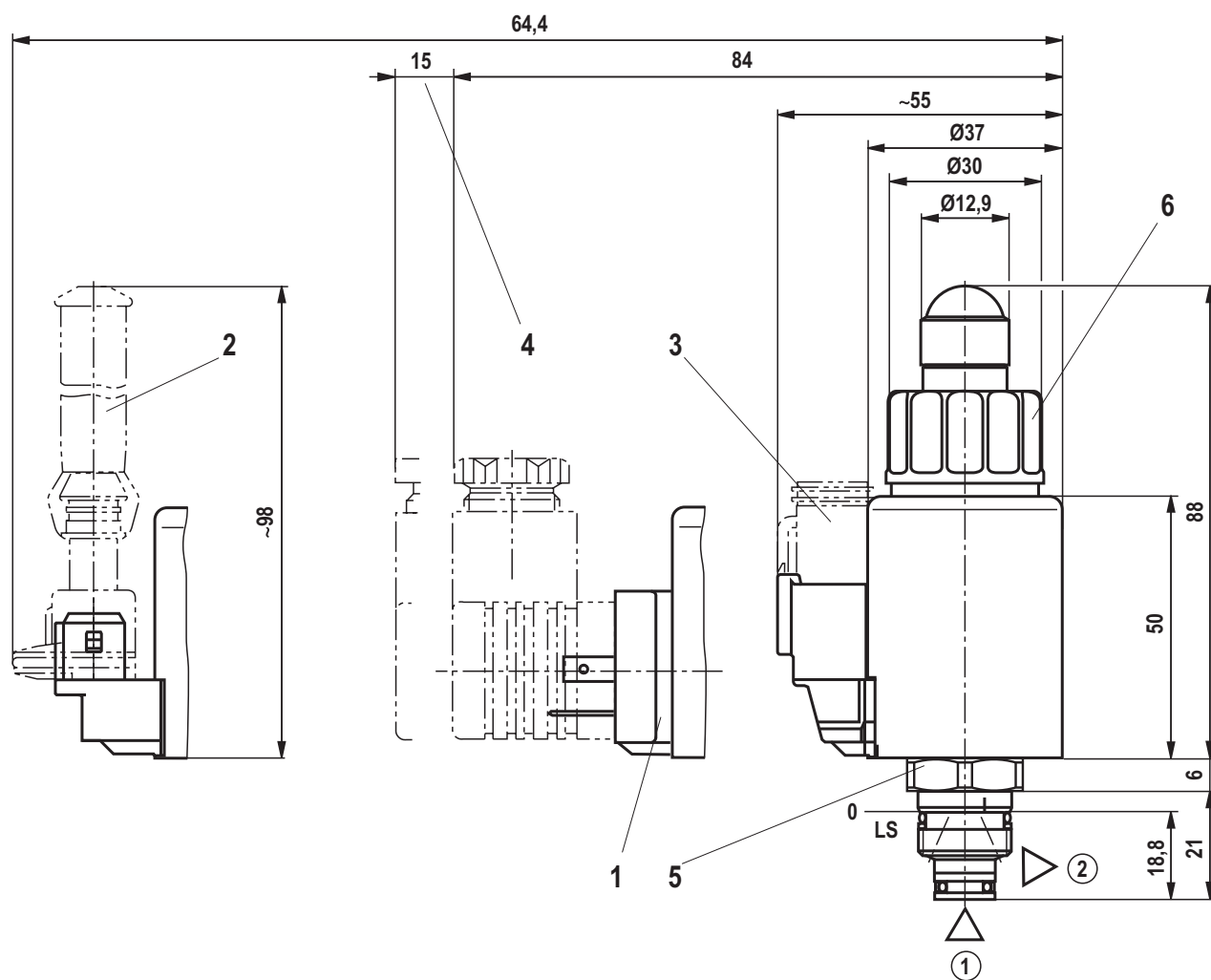
Notice!

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Depending on the installation conditions (block size, flow, air circulation, etc.) there may be a better heat dissipation. Thus, the area of application is broadened.

In single cases, more unfavorable conditions may lead to limitations of the area of application.

Unit dimensions (dimensions in mm)



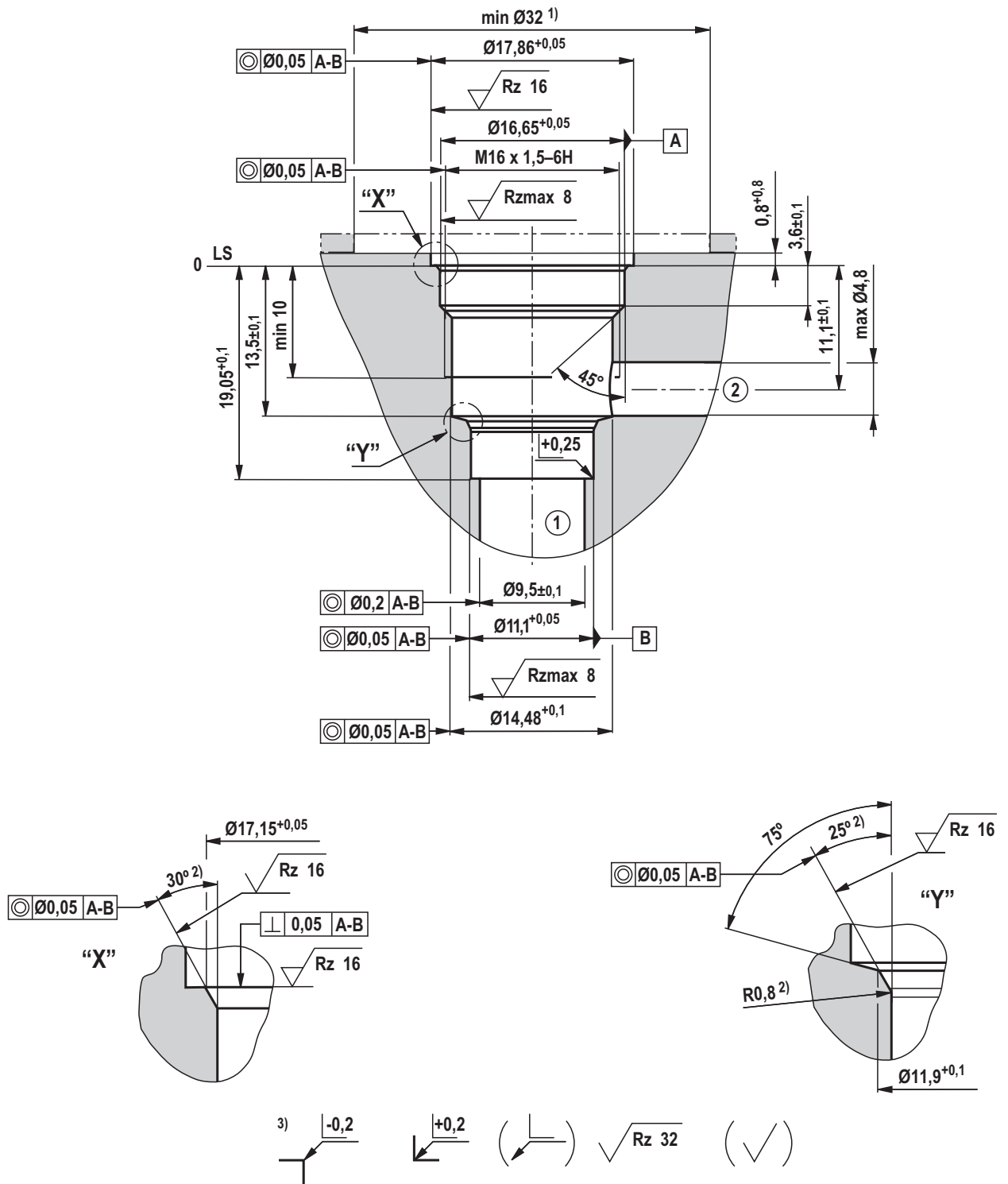
① = Main port 1

② = Main port 2

LS = Location Shoulder

- 1 Mating connector for connector "K4"
(separate order, see data sheet 08006)
- 2 Mating connector for connector "C4"
(separate order, see data sheet 08006)
- 3 Mating connector for connector "K40"
(separate order, see data sheet 08006)
- 4 Space required to remove the mating connector
- 5 Hexagon SW22 for screwing in the
pole tube; tightening torque $M_A = 40^{+6}$ Nm
- 6 Solenoid nut, tightening torque $M_A = 5^{+1}$ Nm

Mounting cavity R/T-8A; 2 main ports; thread M16 x 1.5-6H (dimensions in mm)



1) With counterbore, deviating from T-8A

2) All seal ring insertion faces are rounded and free of burrs

3) Deviating from T-8A

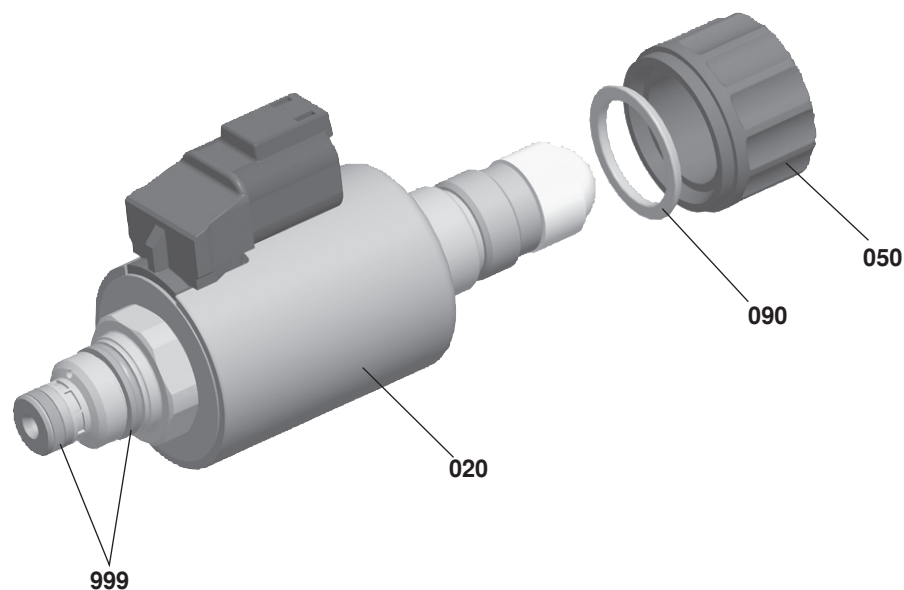
① = Main port 1

② = Main port 2

LS = Location Shoulder

Tolerance for all angles $\pm 0.5^\circ$

Available individual components



Item	Denomination	Direct voltage	Material no.
020	Coil for individual connection ¹⁾ Version "K4"	12 V	R901002932
		24 V	R901002319
		24 V / 800 mA	R901049962
	Version "K40"	12 V	R901003055
		24 V	R901003053
		24 V / 800 mA	R901050010
	Version "C4"	12 V	R901003044
		24 V	R901003026
		24 V / 800 mA	R901049963
050	Nut		R900992146
090	Seal ring for pole tube		R900007769
998	Seal kit of the valve		R961000376

¹⁾ Notice!

After exchange of the solenoid coil, the pressure set in the factory may change by $\pm 5\%$.

Notes

Bosch Rexroth AG
Hydraulics
Zum Eisengießer 1
97816 Lohr am Main, Germany
Phone +49 (0) 93 52 / 18-0
documentation@boschrexroth.de
www.boschrexroth.de

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Notes
